

Date: Wednesday, 12/03/2008 10:28:54 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ANGLE  
 Job Number : 37843  
 Estimate Number : 13169  
 P.O. Number :  
 This Issue : 12/03/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D37301  
 Drawing Number : D3730 UNDER REVIEW  
 Project Number : N/A  
 First Issue : / / Type : MACHINED PARTS Drawing Revision : A U/R  
 Previous Run : 37576 Material :  
 Due Date : 12/03/2008 Qty: 10 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev.A 08-01-30 new issue DD verified by:



## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6A750W125 angle 750 x 750 x.125w



Comment: Qty.: 0.1749 f(s)/Unit Total : 1.7493 f(s)  
 D6207 angle extrusion  
 Batch: B31395

S.F 08/03/12

2.0 BAND SAW BAND SAW



Comment: BAND SAW  
 Cut to Length as per Dwg D3730

S.F 08/03/12

3.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: 1- drill holes as per dwg D3730  
 2-Deburr

S.F 08/03/12

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

S.F 08/03/12

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

S.F 08/03/12

6.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Grind radius as per dwg D3730

S.F 08/03/13 @

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 12/03/2008 10:28:54 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ANGLE

Job Number: 37843

Part Number: D37301

Job Number:



Seq. #:

Machine Or Operation:

Description :

2- Deburr if necessary

7.0

QC5

INSPECT WORK TO CURRENT STEP



ASD 08.03.13



Comment: INSPECT WORK TO CURRENT STEP

ENGINEERING

08/03/13 (10)

8.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

APPROVAL  
[Signature]

10X  
08/03/13

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M. [Signature] 08/03/13

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

[Signature] 08.03.13 10

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



[Signature] 2008/3/13 (10)

POSITIVE RECALL

EFFECTIVE

08/03/12 AUTH [Signature]

RELEASED

DATE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

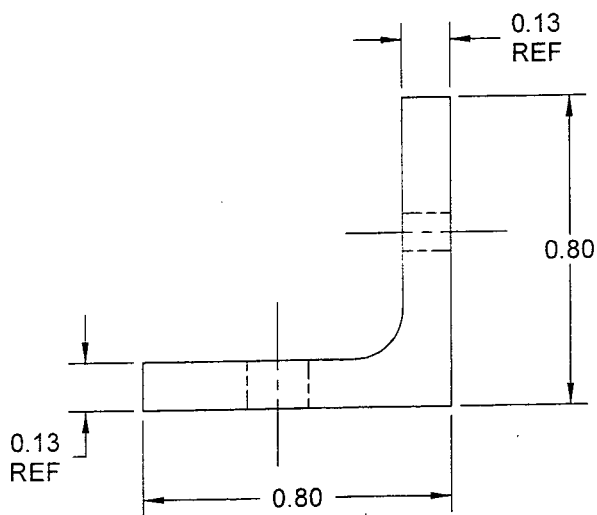
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

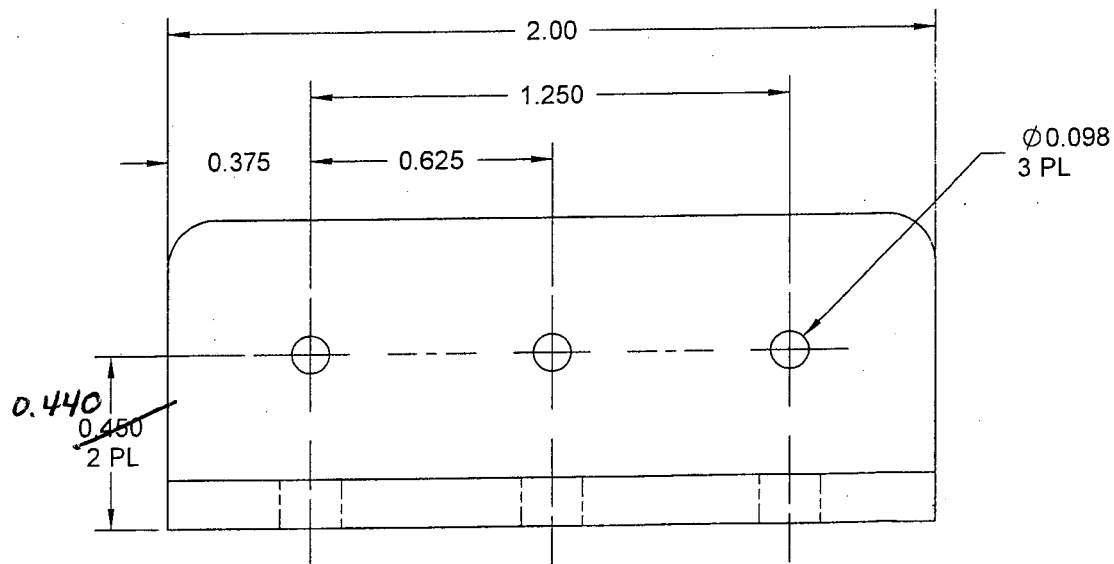
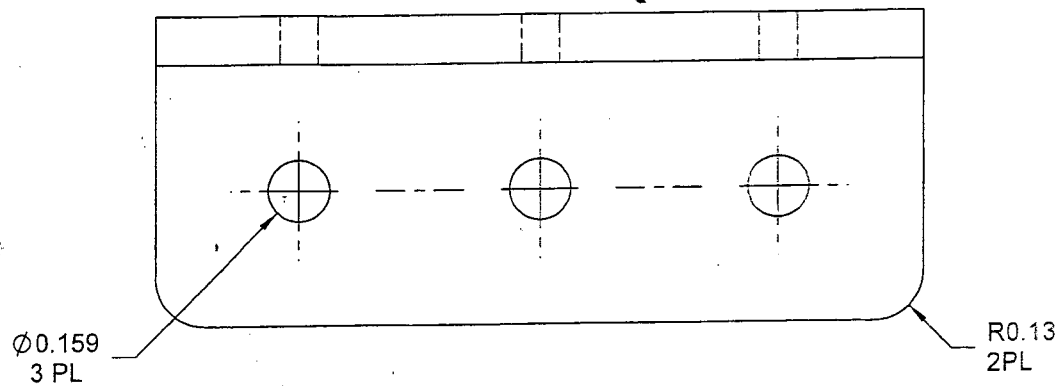
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

PRELIMINARY ISSUE



DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ASS		
CHECKED	UE	DRAWING NO.	REV. A
MFG. APPR.		D3730	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ANGLE	2:1
DATE	08.01.31	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3730-1 ANGLE

DART AEROSPACE LTD	Work Order:	37843
Description: Angle	Part Number:	D3730-1
Inspection Dwg: <del>D3730-1</del> D3730	Rev:	2/12
		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article      ☒ Prototype

[illegible]

Measured by:	<i>S-P</i>	Audited by:	<i>SA</i>	Prototype Approval:	<i>ASS</i>
Date:	<i>08/03/12</i>	Date:	<i>08/05/12</i>	Date:	<i>08.03.13</i>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	